

**valor**

*Homeflame*



## REPAIR PARTS LIST

MODEL 470MP

**valor HEATING LIMITED**  
ERDINGTON · BIRMINGHAM B24 9QP · ENGLAND

Distributed by:

**MILES**  
INDUSTRIES LTD  
829 Third Street West,  
NORTH VANCOUVER, B.C. V7P 3K7  
Phone (604) 984-3496

Because our Policy is one of constant development and improvement,  
details may vary slightly from those given in this publication.



Key No.	Description	Part No.	Quantity per Appliance 470MP
1	Flue Collar	552709	1
2	Flue Baffle	554449	1
3	Flue Spillage Shut-down Switch	548449	1
4	Bracket — Shut-down Switch	554429	1
5	Flue Deflector	547039	1
6	Back Panel	548459	1
7	Rear Support Legs	548759	2
8	Top Location Bracket	547739	1
9	Heat Exchanger Unit (including Port Seals - Key 17)	547659	1
10	Spacer — Heat Exchanger to Back	547059	4
11	Seal — Heat Exchanger Ports	547919	2
12	Foot — Left Side (includes Nuts Key 20)	550059	1
13	Foot — Right Side (includes Nuts Key 20)	550049	1
14	Spacer (Foot Adjustment Screw)	548479	2
15	Radiant Box Unit	547099	1
16	Ceramic Grid — Left Side	554049	1
17	Ceramic Grid — Right Side	554059	1
18	Collector Box Unit	547079	1
19	Collector Box Shield	549959	1
20	Seal-Collector Box	547089	1
21	Spacer-Heat Exchanger to Collector Box	547069	2
22	Rear Support Bricks	534009	2
23	Base Board	547129	1
24	Left Side Cheek	533989	1
25	Right Side Cheek	533999	1
26	Bottom Window Retainer	548489	2
27	Front Support Rod Holder	548829	1
28	Log # 1	554069	1
29	Log # 2	554079	1
30	Log # 3	554089	1
31	Log # 4	554099	1
32	Log # 5	554109	1
33	Log # 6	554119	1

Key No.	Description	Part No.	Quantity per Appliance 470MP
34	Support Rod	548839	6
35	Gas Control Valve	548509	1
36	Control Shaft	556289	1
37	Control Shaft Activator	556279	1
38	Control Knob Washer	532529	1
39	Top Insulator	547799	1
40	Control Knob Insulator	547809	1
41	Control Knob	548519	1
42	Control Indicator	547769	1
43	Thermocouple Unit	548529	1
44	Piezo Spark Ignition Generator	548859	1
45	Piezo Spark Electrode Lead	548539	1
46	Control Valve Bracket	548019	1
47	Locknut 15mm	548379	1
48	Insulator Retaining Bracket	547789	1
49	Burner Unit	549879	1
50	Gas Restrictor — Decorative Flame Burner	548579	2
51	Gas Injector — Main Burner Upper (Inner)	507559	1
52	Gas Injector — Main Burner Lower (Outer)	507569	1
53	Spark Ignition Electrode	548589	1
54	Electrode Bracket	548599	1
55	Pilot Unit	549949	1
56	Pilot Elbow	548639	1
57	Pipe Unit — Valve to Decorative Burner Upper (Inner)	548649	1
58	Pipe Unit — Decorative Burner (Lower) to 'T' Connector	548669	1
59	'T' Connector	548679	1
60	Pipe Unit 'T' Connector to Valve	548689	1
61	Pipe Unit — Valve to Main Burner Upper (Inner)	548699	1
62	Pipe Unit — Pilot to Valve	548709	1
63	Pipe Unit — Main Burner (Lower) to 'T' Connector	548659	1
64	Pipe Unit — Pressure Tapping to Valve	548719	1
65	Pressure Test Fitting Unit	548739	1

Key No.	Description	Part No.	Quantity per Appliance 470MP
66	Gas Pressure Regulator	503049	1
67	Screw # 6 x 1/4" 'Taptite' 32 t.p.i.	548609	4
68	Pipe Unit — Supply Inlet	548889	1
69	Supply Inlet Elbow	548899	1
70	Elbow — Regulator Connection	548749	1
71	Floor Plate Unit	549909	1
72	Window Unit	507529	1
73	Top Window Retainer — Left Side	547719	1
74	Top Window Retainer — Right Side	547729	1
75	Outer Rear Frame	549919	1
76	Control Position Indicator Pin	530939	1

Key No.	Description	Part No.	Quantity per Appliance 470MP
77	Hood Unit	549929	1
78	Hood Heatshield	547459	1
79	Front Skirt	552739	1
80	Right Side Panel	547489	1
81	Left Side Panel	547499	1
82	Upper Front Heatshield	547509	1
83	Hearth Fender and Apron Unit	554699	1
84	Brass Andiron	549029	1
85	Window Surround — Trim Unit	547419	1
86	Winged Screw	548919	2